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Gelatin (PS240 + LB200) 30% DM

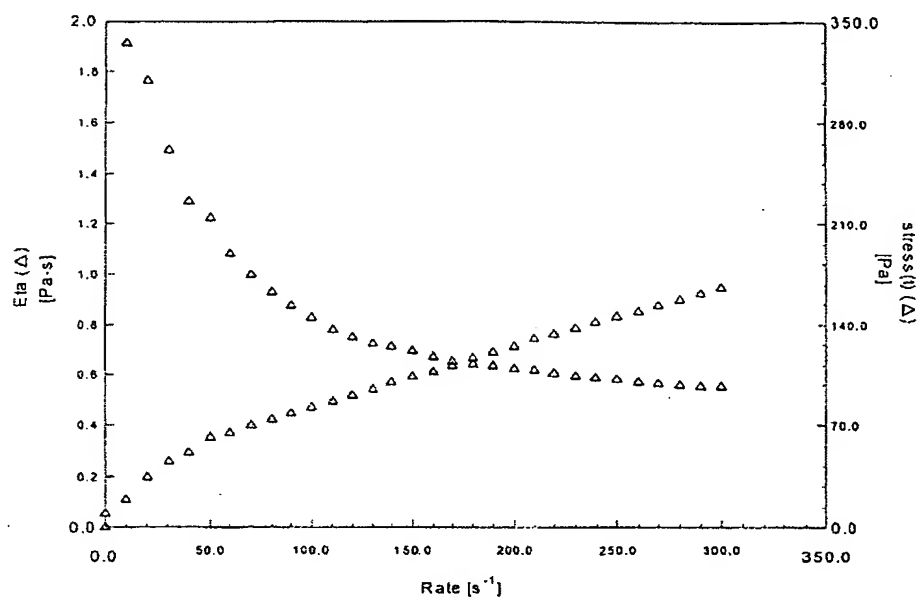


FIG. 1

Deformulated gelatin 30% DM

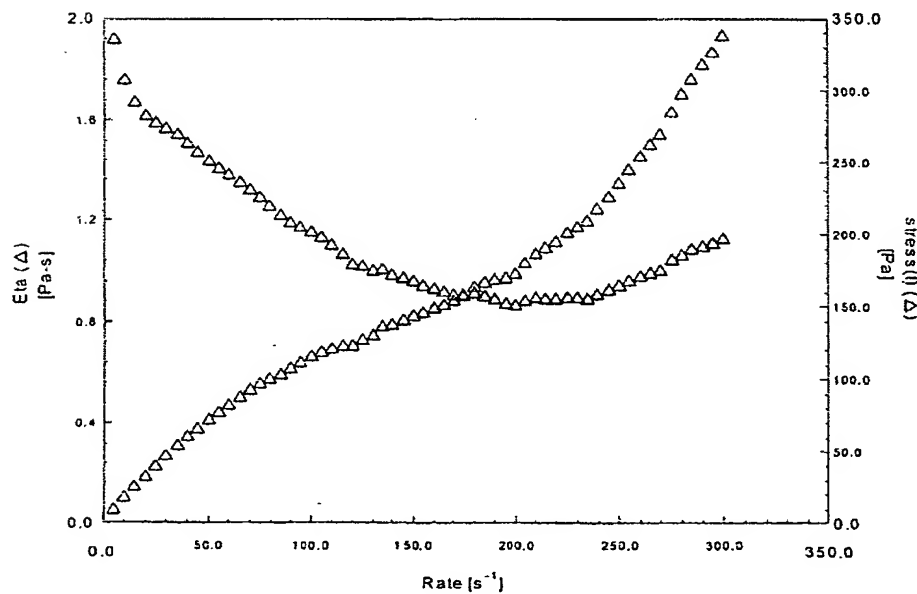


FIG. 2

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Deformulated HPMC 30% DM

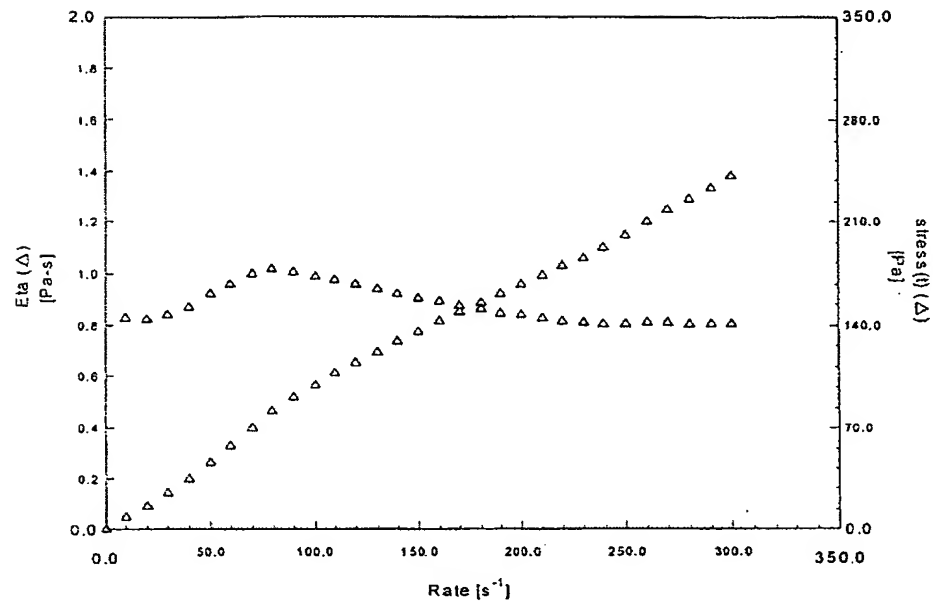


FIG. 3

HPMC 35% DM

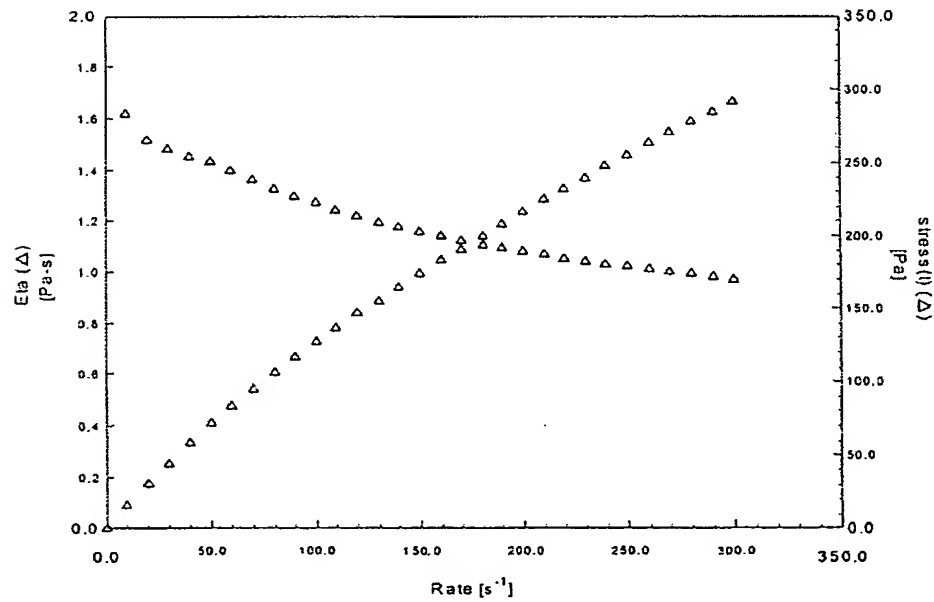


FIG. 4

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HPMC 35% DM

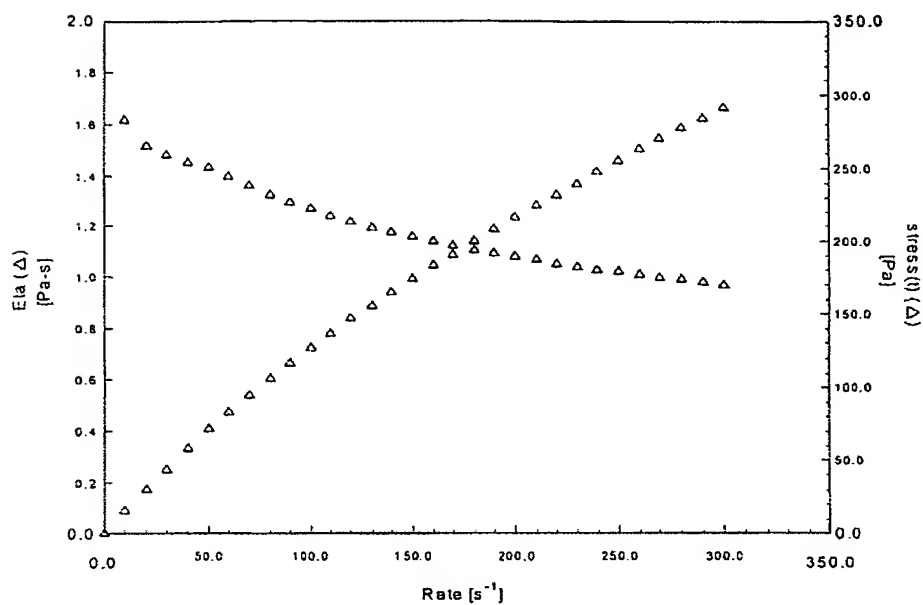


FIG. 5

AX 10 32% DM

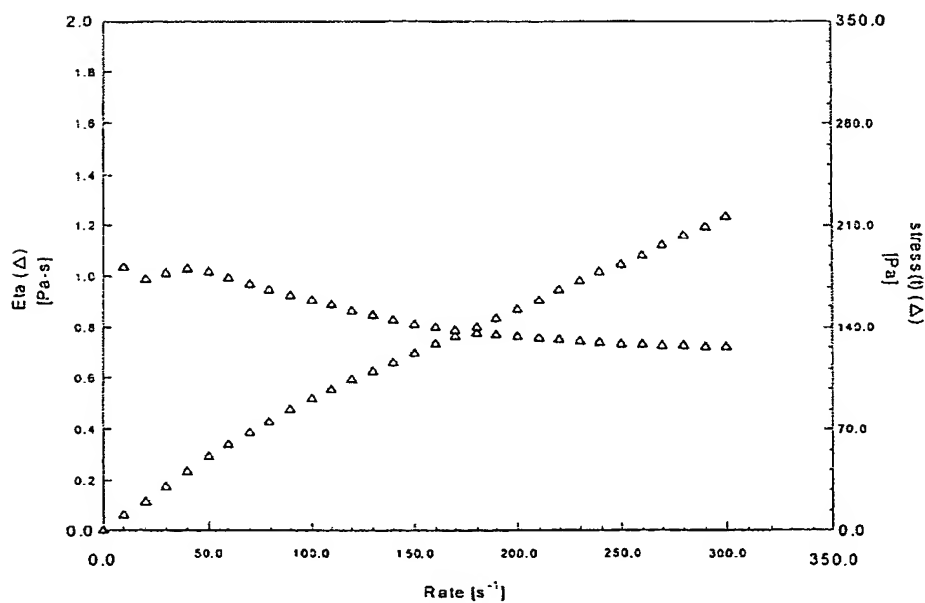


FIG. 6

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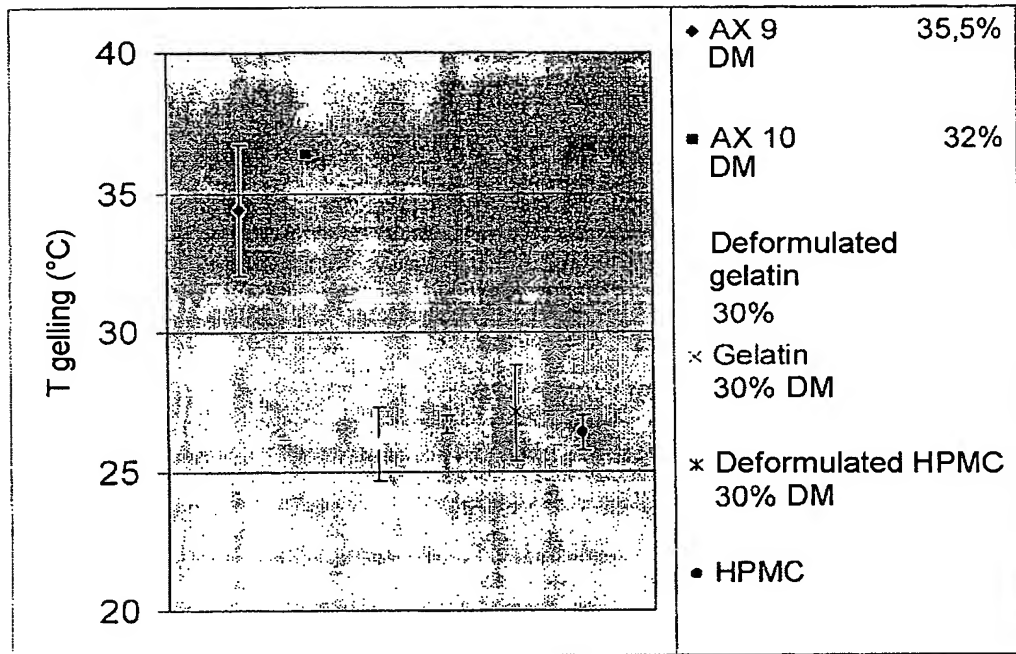


FIG. 7

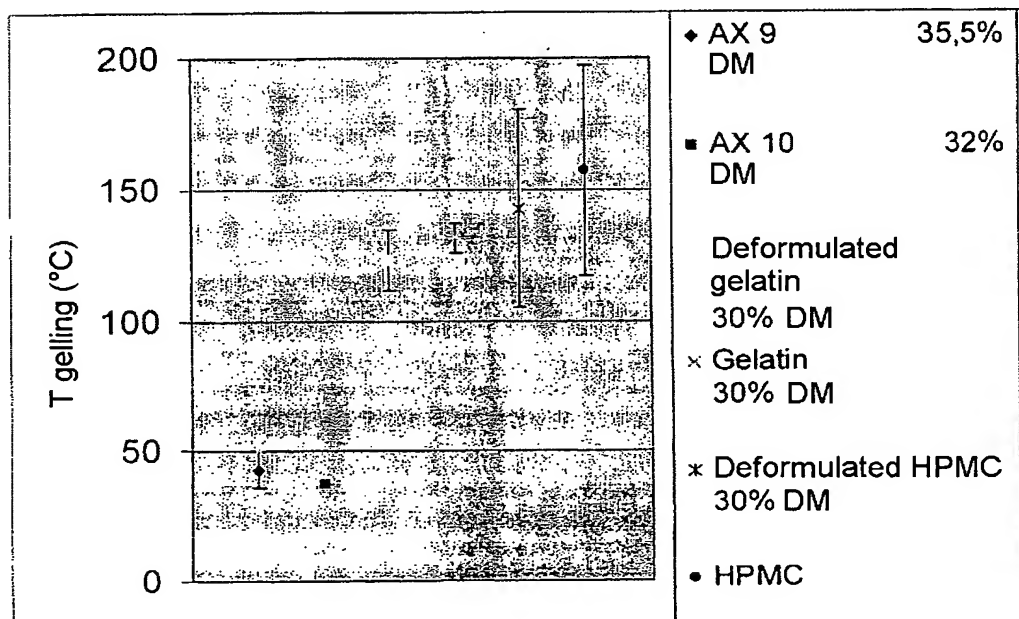


FIG. 8

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AX 9 32.5% DM

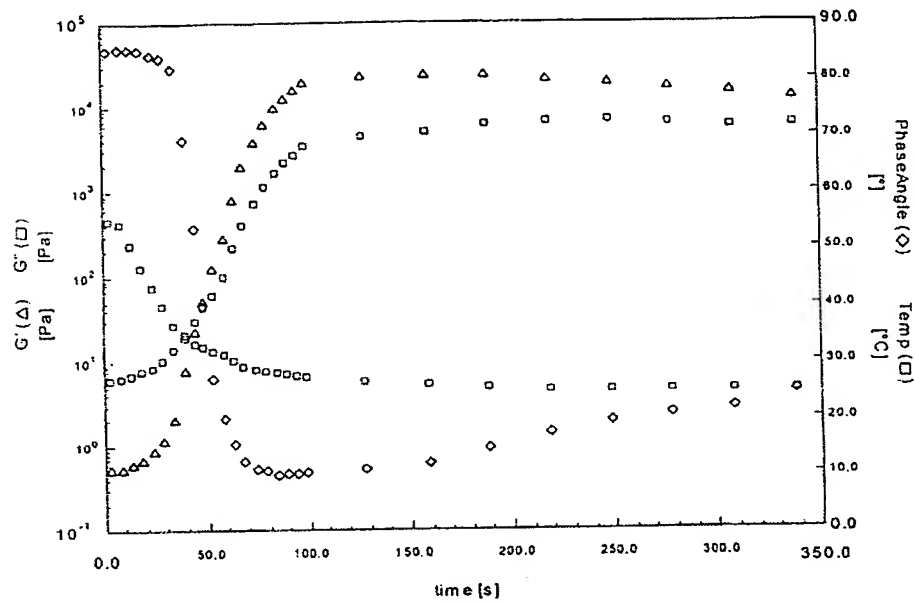


FIG. 9

AX 10 32% DM

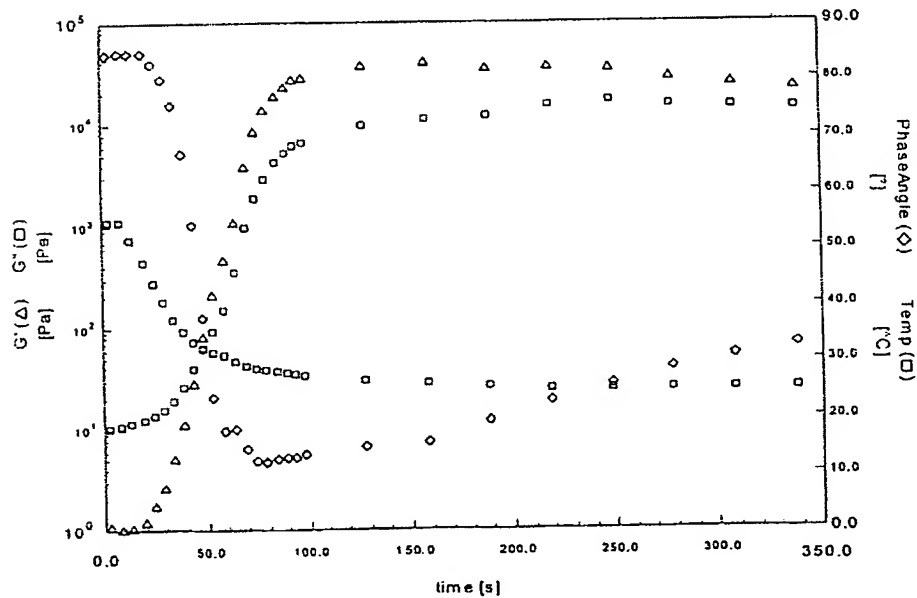


FIG. 10

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Deformulated gelatin 30% MS

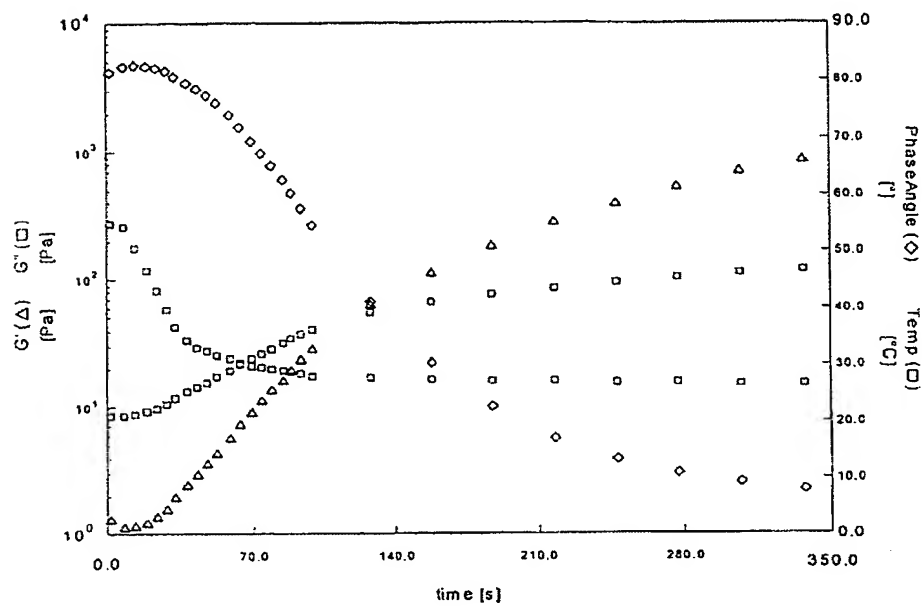


FIG. 11

Gelatine (PS 240 + LB 200) 30% MS

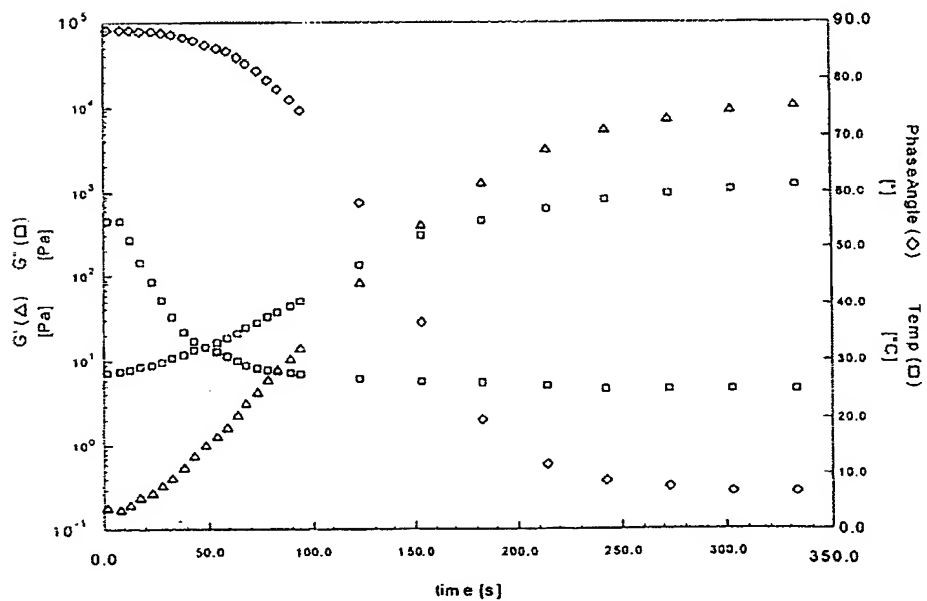


FIG. 12

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Deformulated HPMC 30% DM

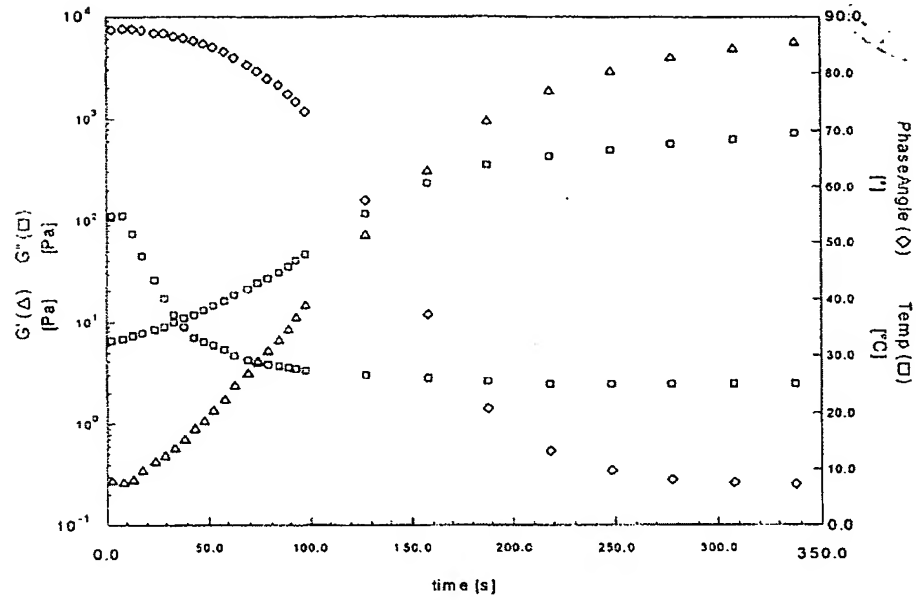


FIG. 13

HPMC 13% DM

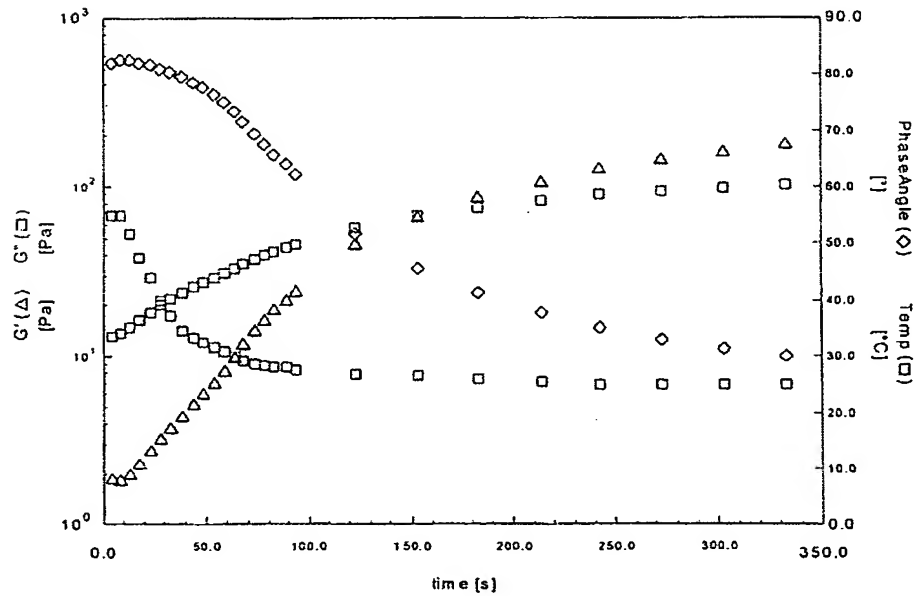


FIG. 14